

Gulf Marine Pte. Ltd.

Chemwatch: **5659-03** Version No: **3.1** Safety Data Sheet Issue Date: **21/02/2024** Print Date: **14/06/2024** S.GHS.SGP.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	GulfSea Cylcare XP 50140
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	GulfSea Cylcare XP 50140H

Relevant identified uses of the substance or mixture and uses advised against

	Marine Cylinder Oil
Relevant identified uses	Use according to manufacturer's directions.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Gulf Marine Pte. Ltd.
Address	37 Tuas Road 638503 Singapore
Telephone	+65 6592 0120
Fax	Not Available
Website	Not Available
Email	sds@gulf-marine.com

Emergency telephone number

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Association / Organisation	Gulf Marine Pte. Ltd.
Emergency telephone numbers	+65 6592 0120
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
Label elements	
Hazard pictogram(s)	
Signal word	Warning

Hazard statement(s)

Hazard statement(s)	
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

reducionary statement(s) response		
P308+P313	F exposed or concerned: Get medical advice/ attention.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P314	Get medical advice/attention if you feel unwell.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
74499-35-7	<5	4-dodecylphenol, mixture of isomers
107-21-1	<5	ethylene glycol
Not Available	balance	Ingredients determined not to be hazardous

SECTION 4 First aid measures

Description of first aid measures If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Eve Contact Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. If skin or hair contact occurs: Quickly but gently, wipe material off skin with a dry, clean cloth. Skin Contact Immediately remove all contaminated clothing, including footwear. • Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor. If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Inhalation Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Immediately give a glass of water Ingestion First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility + Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material. May emit corrosive fumes.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	 Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. DO NOT allow clothing wet with material to stay in contact with skin
Other information	 Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

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Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. 	
Storage incompatibility	Avoid reaction with oxidising agents	

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SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

-							
Source	Ingredient	Material name	TWA	STEL		Peak	Notes
Singapore Permissible Exposure Limits of Toxic Substances	ethylene glycol	Ethylene glycol	Not Available	127 mg/m3 / 50 ppm		Not Available	Not Available
Emergency Limits							
Ingredient	TEEL-1		TEEL-2		TEE	L-3	
4-dodecylphenol, mixture of isomers	4.1 mg/m3		45 mg/m3		420	mg/m3	
ethylene glycol	30 ppm		150 ppm		900	ppm	
Ingredient	Original IDLH	Original IDLH		Revised IDLH	Revised IDLH		
4-dodecylphenol, mixture of isomers	Not Available	Not Available		Not Available	Not Available		
ethylene glycol	Not Available	Not Available			Not Available		
Occupational Exposure Bandi	ng						
Ingredient	Occupational Expos	sure Band Rating		Occupational Exp	osure	Band Limit	
4-dodecylphenol, mixture of isomers	E			≤ 0.1 ppm			
Notes:	adverse health outco		osure. The output of th	into specific categories on is process is an occupat			

Exposure controls

	Engineering controls are used to remove a hazard or place a can be highly effective in protecting workers and will typically The basic types of engineering controls are: Process controls which involve changing the way a job activi Enclosure and/or isolation of emission source which keeps a strategically "adds" and "removes" air in the work environme design of a ventilation system must match the particular proc Employers may need to use multiple types of controls to pre' Local exhaust ventilation usually required. If risk of overexpo protection. Supplied-air type respirator may be required in sp An approved self contained breathing apparatus (SCBA) ma Provide adequate ventilation in warehouse or closed storage velocities which, in turn, determine the "capture velocities" of	y be independent of worker interactions to provide this high ity or process is done to reduce the risk. a selected hazard "physically" away from the worker and work. Int. Ventilation can remove or dilute an air contaminant if eass and chemical or contaminant in use. vent employee overexposure. Desure exists, wear approved respirator. Correct fit is esser becial circumstances. Correct fit is essential to ensure add y be required in some situations. e area. Air contaminants generated in the workplace poss	In level of protection. ventilation that designed properly. The ntial to obtain adequate equate protection. ess varying "escape"
	Type of Contaminant:		Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air).		
Appropriate engineering	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)		
controls	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)		
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).		2.5-10 m/s (500- 2000 f/min.)
	Within each range the appropriate value depends on:		
	Lower end of the range	Upper end of the range	
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	
	3: Intermittent, low production.	3: High production, heavy use	
	4: Large hood or large air mass in motion 4: Small hood-local control only		
	Simple theory shows that air velocity falls rapidly with distance decreases with the square of distance from the extraction po adjusted, accordingly, after reference to distance from the cc a minimum of 1-2 m/s (200-400 f/min) for extraction of solver mechanical considerations, producing performance deficits w	bint (in simple cases). Therefore the air speed at the extra contaminating source. The air velocity at the extraction fan, nts generated in a tank 2 meters distant from the extraction within the extraction apparatus, make it essential that theo	ction point should be for example, should on point. Other

multiplied by factors of 10 or more when extraction systems are installed or used.

Individual protection measures, such as personal protective equipment

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye

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irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or

	irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].
Skin protection	See Hand protection below
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear steply footwear or safety gmotwear or be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried throughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: requency and durability of glove has a selection of a non-perfumed moisturiser is recommended. Suitability and durability of glove has a selection of a non-perfumed moisturiser is recommended. Suitability and durability of glove has a selection of contact. chemical resistance of glove material, glove thickness and dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). When only brief contact is expected, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: Excellent when breakthrough time > 20 min For ownen glove material degrades For ownen glove material degrades Fo
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	CPI
NATURAL RUBBER	A
NATURAL+NEOPRENE	A
NEOPRENE	A
NEOPRENE/NATURAL	A
NITRILE	A
NITRILE+PVC	A
PE/EVAL/PE	A
PVC	A
TEFLON	A
PVA	В

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion NOTE: As a series of factors will influence the actual performance of the glove, a final

selection must be based on detailed observation. * Where the glove is to be used on a short term, casual or infrequent basis, factors

such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — In order of recommendation

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1 P2	-
up to 50	1000	-	A-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	A-2 P2
up to 100	10000	-	A-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%,

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AlphaTec 02-100 AlphaTec® Solvex® 37-185 AlphaTec® 58-008 TouchNTuff® 83-500 AlphaTec® 15-554 MICROFLEX® 93-260 AlphaTec® 38-612 AlphaTec® 53-001 AlphaTec® 58-005 AlphaTec® 58-530B

The suggested gloves for use should be confirmed with the glove supplier.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Appearance	Brown liquid; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	0.9712 at 15°C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	19.5 at 100°C
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	230	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce serious damage to the health of the individual.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact	Skin contact with the material may produce toxic effects; systemic effects may result following absorption. This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons.
Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

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Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material.

	ΤΟΧΙΟΙΤΥ	IRRITATION		
GulfSea Cylcare XP 50140	Not Available	Not Available		
	ΤΟΧΙΟΙΤΥ	IRRITATION		
4-dodecylphenol, mixture of	Dermal (rabbit) LD50: 4700 mg/kg ^[2]	Not Available		
isomers	Oral (Rat) LD50: 2100 mg/kg ^[2]			
	ΤΟΧΙΟΙΤΥ	IRRITATION		
	dermal (mouse) LD50: >3500 mg/kg ^[1]	Eye (rabbit): 100 mg/1h - mild		
	Oral (Rat) LD50: >2000 mg/kg ^[2]	Eye (rabbit): 12 mg/m3/3D		
		Eye (rabbit): 1440mg/6h-moderate		
ethylene glycol		Eye (rabbit): 500 mg/24h - mild		
		Eye: no adverse effect observed (not irritating) ^[1]		
		Skin (rabbit): 555 mg(open)-mild		
		Skin: no adverse effect observed (not irritating) ^[1]		
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute a specified data extracted from RTECS - Register of Toxic Effect of cher			
4-DODECYLPHENOL, MIXTURE OF ISOMERS		and mortality occur at very high dose levels that are much greater than er; Not mutagenic or clastogenic; A low concern for carcinogenicity by organs and tissues in rats at dose levels that cause reductions in a a reduction in the size of male reproductive organs in rats at dose ects in rats (skeletal variations and malformations and external tion in the growth rate of new offspring in rats. * SI Group uman health (effects on fertility and developmental toxicity at doses wailable to characterize the human health hazard for the purposes of ealtylphenols do not appear to meet the EU criteria for classification for tion, repeated dose toxicity or mutagenicity. No information is available he following characteristics do suggest that the substance warrants lassification as a skin irritant and a severe eye irritant. Classification eithy, with supporting pathological changes indicating site of action, he fertility effects only occurred in the presence of general toxicity ategory. Overall, these findings suggest that category 2 classification egory 3 might be considered. cleft palate, 3 pups from 1 litter) and long bone malformations (bent vaternal toxicity (reduced body weight gain). These findings are not xicity and hence classification for developmental toxicity should be may need expert consideration. informent (with the symbol N) with the following risk phrases: e effects in the aquatic environment rat only. LD50 values of 2,100 and 2,200 mg/kg were obtained in two oral dose of 500 mg/kg but one rat at this dose level showed bloody of a single oral dose cannot be determined. Signs of toxicity observed i, retarded motion and atxia. the that deaths occur with doses above 3,160 mg/kg, and an LD50 of ropenylphenol is a severe skin irritant. ant capable of causing comeal opacity and iritis. rritancy. Given the evidence for skin and eye irritancy, it might be <i>t</i> trat. <i>t</i> ing dermal application of tetrapropenylphenol to rabbits. From the b regarded as corrosive or as a severe skin irritant. kin sensitisation in two stu		
	mg/kg/day assuming a body weight of 11 kg and a daily food consumption of 0.5 kg). The absence of treatment- related changes in dogs suggests the existence of a species difference. Genotoxicity: From the in vitro and in vivo studies available it can be concluded that tetrapropenylphenol is not mutagenic. Carcinogenicity: There are no carcinogenicity studies available for tetrapropenylphenol. Given the lack of evidence for mutagenicity it is likely that if tetrapropenylphenol had the potential to cause cancer it would involve a threshold mechanism. It is uncertain whether or not the effects on the uterus and the endometrial gland cysts in the one-generation fertility study at the top dose of 125 mg/kg/day indicate the possibility of uterine cancer at these sites following prolonged exposure.			
		Continued		

GulfSea Cylcare XP 50140 Reproductive toxicity: Tetrapropenylphenol has an adverse effect on fertility in rats, causing a marked reduction in fertility at 125 mg/kg/day. At doses of 25 mg/kg/day and above tetrapropenylphenol causes a reduction in mean pup weight and pathological changes in the reproductive organs of both sexes. The reduction in fertility and effects on reproductive organs occurred at doses that also caused other toxic effects, including reduced bodyweight gain and food consumption and changes in the adrenals, kidneys and liver. However, this toxicity was not considered to be particularly severe such that the adverse effects on fertility could have been a secondary non-specific consequence of general toxicity. The NOAEL for reproductive effects is 5 mg/kg/day. Developmental toxicity: Tetrapropenylphenol is also a developmental toxicant in rats, causing teratogenic effects as shown by cleft palate and ectodactyly (reduced number of digits) as well as a general increase in the total number of skeletal malformations at 300 mg/kg/day. These manifestations of developmental toxicity occurred in the presence of overt maternal toxicity, indicated by a significant reduction in body weight gain. Environmental risk evaluation report: para-C12-alkylphenols (dodecylphenol and tetrapropenylphenol): Environment Agency UK No significant acute toxicological data identified in literature search. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. [Estimated Lethal Dose (human) 100 ml; RTECS quoted by Orica] Substance is reproductive effector in rats (birth defects). Mutagenic to rat cells For ethylene glycol: Ethylene glycol is quickly and extensively absorbed throughout the gastrointestinal tract. Limited information suggests that it is also absorbed through the airways; absorption through skin is apparently slow. Following absorption, it is distributed throughout the body. In humans, it is initially metabolized by alcohol dehydrogenase to form glycoaldehyde, which is rapidly converted to glycolic acid and glyoxal. These breakdown products are oxidized to glyoxylate, which may be further metabolized to formic acid, oxalic acid, and glycine. Breakdown of both glycine and formic acid can generate carbon dioxide, which is one of the major elimination products of ethylene glycol. In addition to exhaled carbon dioxide, ethylene glycol is eliminated in the urine as both the parent compound and glycolic acid. Elimination is rapid and occurs within a few hours Respiratory effects: Respiratory system involvement occurs 12-24 hours after swallowing sufficient amounts of ethylene glycol. Symptoms include hyperventilation, shallow rapid breathing, and generalized swelling of the lungs with calcium oxalate deposits occasionally appearing in the lungs. Respiratory system involvement appears to be dose-dependent and occurs at the same time as cardiovascular changes. Later, there may be other changes compatible with adult respiratory distress syndrome (ARDS). Swelling of the lung can be a result of heart failure,

ARDS, or aspiration of stomach contents. Symptoms related to acidosis such as fast or excessive breathing are frequently observed; however, major symptoms such as swelling of the lung and inflammation of the bronchi and lungs are relatively rare, and are usually seen only in extreme poisoning.

Cardiovascular effects: Cardiovascular system involvement in humans occurs at the same time as respiratory system involvement, during the second phase of ethylene glycol poisoning by swallowing, which is 12-24 hours after acute exposure. The symptoms of poisoning involving the heart include increased heart rate, heart enlargement and ventricular gallop. There may also be high or low blood pressure, which may progress to cardiogenic shock. In lethal cases, inflammation of the heart muscle has been observed at autopsy. Cardiovascular involvement appears to be rare and usually seen after swallowing higher doses of ethylene glycol. In summary, acute exposure to high levels of ethylene glycol can cause serious cardiovascular effects in humans. The effects of a long-term, low-dose exposure are unknown. Gastrointestinal effects: Common early acute effects of swallowing ethylene glycol include nausea, vomiting with or without blood, heartburn and abdominal cramping and pain. One patient showed intermittent diarrhea and pain, and after surgery, deposition of oxalate crystals was shown to have occurred.

Musculoskeletal effects: Reported musculoskeletal effects in cases of acute ethylene glycol poisoning include diffuse muscle tenderness and pain, associated with high levels of creatinine in the blood, and jerks and contractions associated with low calcium.

Liver effects: Autopsies carried out on people who died following acute ethylene glycol poisoning showed deposition of calcium oxalate in the liver as well as hydropic and fatty degeneration and cell death (necrosis) of the liver.

Kidney effects: Adverse kidney effects are seen during the third stage of ethylene glycol poisoning, 2-3 days after acute exposure. Calcium oxalate crystals are deposited in the tubules and are seen in the urine. There may also be degeneration and death of tubule cells, and inflammation of the tubule interstitium. If untreated, the degree of kidney damage progresses and leads to blood and protein in the urine, decreased kidney function, reduction in urine output and ultimately, kidney failure. With adequate supportive therapy, kidney function can return to normal or near normal.

Metabolic effects: Metabolic changes can occur within 12 hours of exposure to ethylene glycol. There may be metabolic acidosis, caused by accumulation of glycolic acid in the blood and therefore a reduction in blood pH. The anion gap is increased, due to increased unmeasured anions (mainly glycolate).

Effects on the nervous system: Adverse reactions involving the nervous system are among the first symptoms to appear in humans after ethylene glycol is swallowed. These early effects are also the only symptoms caused by unmetabolised ethylene glycol. Together with metabolic effects (see above), they occur from 0.5-12 hours after exposure and are considered to be part of the first stage in ethylene glycol poisoning. Inco-ordination, slurred speech, confusion and sleepiness are common in the early stages, as are irritation, restlessness and disorientation. Later, there may be effects on cranial nerves (which may be reversible over many months). Swelling of the brain (cerebrum) and crystal deposits of calcium oxalate in the walls of the small blood vessels of the brain were found at autopsy in people who died after acute ethylene glycol poisoning. Reproductive effects: Animal testing showed that ethylene glycol may affect fertility, survival of fetuses and the male reproductive organs.

Effects on development: Animal studies indicate that birth defects may occur after exposure in pregnancy; there may also be reduction in foetal weight.

Cancer: No studies are known regarding cancer effects in humans or animal, after skin exposure to ethylene glycol. Genetic toxicity: No human studies available, but animal testing results are consistently negative

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	✓
Serious Eye Damage/Irritation	*	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	*
Mutagenicity	×	Aspiration Hazard	×
		Legend: 🗙 – Data either no	t available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

ETHYLENE GLYCOL

Toxicity

GulfSea Cvicare XP 50140

Species	Value	Source
Not Available	Not	Not

Available Available Available Endpoint Test Duration (hr) Species Value Source Not EC50(ECx) 48h Crustacea 0.037mg/l Available Not LC50 96h Fish 0.14mg/l 4-dodecylphenol, mixture of Available isomers Not EC50 72h Algae or other aquatic plants 0.15mg/l Available Not EC50 48h Crustacea 0.037mg/l Available Test Duration (hr) Species Value Source Endpoint LC50 96h Fish 8050mg/L 4 EC50 48h Crustacea >100mg/l 2 ethylene glycol 6500-EC50(ECx) Not Available Algae or other aquatic plants 1 7500mg/l 6500-EC50 96h Algae or other aquatic plants 1 13000mg/l Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Legend: Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. **DO NOT** discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4-dodecylphenol, mixture of isomers	HIGH	HIGH
ethylene glycol	LOW (Half-life = 24 days)	LOW (Half-life = 3.46 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
4-dodecylphenol, mixture of isomers	MEDIUM (BCF = 850)
ethylene glycol	LOW (BCF = 200)
Mobility in soil	

Ingredient	Mobility
4-dodecylphenol, mixture of isomers	LOW (Log KOC = 382000)
ethylene glycol	HIGH (Log KOC = 1)

SECTION 13 Disposal considerations

Waste treatment methods · Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: • If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction Product / Packaging disposal Reuse Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. DO NOT allow wash water from cleaning or process equipment to enter drains It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority.

SECTION 14 Transport information

Labels Required	
Marine Pollutant	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
4-dodecylphenol, mixture of isomers	Not Available
ethylene glycol	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
4-dodecylphenol, mixture of isomers	Not Available
ethylene glycol	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

4-dodecylphenol, mixture of isomers is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

ethylene glycol is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List Singapore Permissible Exposure Limits of Toxic Substances

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non- Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (ethylene glycol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (4-dodecylphenol, mixture of isomers)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	21/02/2024
Initial Date	29/01/2024

Other information

Ingredients with multiple cas numbers

Name	CAS No
4-dodecylphenol, mixture of isomers	27459-10-5, 74499-35-7, 210555-94-5, 27193-86-8, 104-43-8
ethylene glycol	107-21-1, 1371582-33-0, 2088100-90-5, 37221-95-7, 71767-64-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be

considered.

Part Number:

Version No: 3.1

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication and may be subject to modification from time to time. It is the user's responsibility to verify that this Safety Data Sheet is current prior to use or application. The information given is designed only as a guidance for safe handling, use, application, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.