

GulfSea Synth Compressor Oil 46,68 Gulf Marine Pte. Ltd.

Chemwatch: **5624-32** Version No: **3.1** Safety Data Sheet Issue Date: **27/09/2023** Print Date: **20/06/2024** S.GHS.SGP.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Prod	luct	Iden	tifier

Froduct identifier				
Product name	GulfSea Synth Compressor Oil 46,68			
Chemical Name	Not Applicable			
Synonyms	Not Available			
Chemical formula	Not Applicable			
Other means of identification	2SC30460-82, 2SC30680-82			

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Compressor Oil
	Use according to manufacturer's directions.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Gulf Marine Pte. Ltd.
Address	37 Tuas Road 638503 Singapore
Telephone	+65 6592 0120
Fax	Not Available
Website	Not Available
Email	sds@gulf-marine.com

Emergency telephone number

Association / Organisation	Gulf Marine Pte. Ltd.
Emergency telephone numbers	+65 6592 0120
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable

Label elements

Label elelile	Label elements			
На	azard pictogram(s)	Not Applicable		
	Signal word	Not Applicable		

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

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Precautionary statement(s) Disposal

Not Applicable

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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name	
151006-63-2	>60	1-dodecene, homopolymer, hydrogenated	
Not Available	balance	Ingredients determined not to be hazardous	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact If this product comes in contact with eyes: Wash out immediately with water. If irritation continues, seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.	
Skin Contact	If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam
- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	 Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills ▶ Remove all ignition sources.

Clean up all spills immediately.

Combustion products include: carbon dioxide (CO2)

Avoid breathing vapours and contact with skin and eyes.

other pyrolysis products typical of burning organic material.

- ▶ Control personal contact with the substance, by using protective equipment.
- ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.
- ▶ Wipe up.

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 Place in a suitable, labelled container for waste disposal. Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation. **Major Spills** Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

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Precautions for safe handling Polyalphaolefin (PAO) dimers require bonding and grounding to prevent static hazards which could cause a fire Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. Safe handling ▶ When handling, **DO NOT** eat, drink or smoke Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions Store in original containers Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Other information Store away from incompatible materials and foodstuff containers Protect containers against physical damage and check regularly for leaks Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.	
Storage incompatibility	Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
GulfSea Synth Compressor Oil 46,68	Not Available	Not Available		Not Available
Ingredient	Original IDLH		Revised IDLH	
1-dodecene, homopolymer, hydrogenated	Not Available		Not Available	

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:

Air Speed:

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0.25-0.5 m/s (50solvent, vapours, degreasing etc., evaporating from tank (in still air) 100 f/min) aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, 0.5-1 m/s (100spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) 200 f/min.) direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active 1-2.5 m/s (200-500 f/min) 2.5-10 m/s (500grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). 2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood - local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Individual protection measures, such as personal protective equipment









Eve and face protection

"Safety glasses with side shields

- Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eve irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]"

Skin protection

See Hand protection below

• Wear general protective gloves, eg. light weight rubber gloves.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

Hands/feet protection

- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term

Contaminated gloves should be replaced.
 As defined in ASTM F-739-96 in any application, gloves are rated as:

- · Excellent when breakthrough time > 480 min
- · Good when breakthrough time > 20 min
- · Fair when breakthrough time < 20 min

· Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed

Body protection

moisturiser is recommended See Other protection below

No special equipment needed when handling small quantities.

Other protection

- OTHERWISE: Overalls.
- Barrier cream.
- Eyewash unit.

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Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+			Airline**

^{* -} Continuous Flow ** - Continuous-flow or positive pressure demand

 $A(All \ classes) = Organic \ vapours, \ B \ AUS \ or \ B1 = Acid \ gasses, \ B2 = Acid \ gas \ or \ hydrogen \ cyanide(HCN), \ B3 = Acid \ gas \ or \ hydrogen \ cyanide(HCN), \ E = Sulfur \ dioxide(SO2), \ G = Agricultural \ chemicals, \ K = Ammonia(NH3), \ Hg = Mercury, \ NO = Oxides \ of \ nitrogen, \ MB = Methyl \ bromide, \ AX = Low \ boiling \ point \ organic \ compounds(below \ 65 \ degC)$

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear to slightly yellow colored liquid with mild petroleum o	dor; does not mix with water	
Physical state	Liquid	Relative density (Water = 1)	0.83-0.87
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	>20.6 – 320
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	= 225 (ASTM D-92)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	<0.1 mmHg	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	>1	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

information on toxicological checks		
Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.	
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.	
Skin Contact	The liquid may be able to be mixed with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives.	

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		, abrasions or lesions, may produce systemic injury with harmful effects. Examine the	
Eye	skin prior to the use of the material and ensure that any external damage is suitably protected. Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).		
Chronic	Long-term exposure to the product is not thought to pro animal models); nevertheless exposure by all routes st This material contains a substantial amount of polymer	oduce chronic effects adverse to the health (as classified by EC Directives using	
GulfSea Synth Compressor	TOXICITY	IRRITATION	
Oil 46,68	Not Available	Not Available	
	TOXICITY	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[2]	Eye : Not irritating	
1-dodecene, homopolymer, hydrogenated	Inhalation (Rat) LC50: 0.9 mg/l4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
nyurogenateu	Oral (Rat) LD50: >2000 mg/kg ^[1]	Skin : Not irritating	
		Skin: no adverse effect observed (not irritating) ^[1]	
Legend:	Nalue obtained from Europe ECHA Registered Subs specified data extracted from RTECS - Register of Tox	stances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwis ic Effect of chemical Substances	
1-DODECENE, HOMOPOLYMER, HYDROGENATED	Species:rat, Male and female Sex: Male and female Ap 1.000 mg/kg Method: OECD Test Guideline 407 Inform Carcinogenicity: Not classifiable as a human carcinoge not show teratogenic effects in animal experiments. Re For poly-alpha-olefins (PAOs): PAOs are highly branched, isoparaffinic chemicals propolyalphaolefin mixture is then distilled into appropriate In existing data, there appears to be no data to show the literature that alkanes with 30 or more carbon atoms armake it unlikely that significant absorption into the body biologically active. PAOs also have low volatility, so that also makes it hard to generate a high concentration of Acute toxicity: Animal testing shows that PAOs a inflammation, after exposure at high doses. Reproductive toxicity: Animal testing suggested that ap Genetic toxicity: Testing has not shown any evidence the	•	

Acute Toxicity X Carcinogenicity X

Skin Irritation/Corrosion X Reproductivity X

Serious Eye Damage/Irritation X STOT - Single Exposure X

Respiratory or Skin sensitisation X STOT - Repeated Exposure X

Mutagenicity X Aspiration Hazard X

Legend:

Cancer-causing potentials: Animal testing has not shown any propensity to cause tumours. While alpha-olefin polymers have similar properties to mineral oils, they do not contain polycyclic aromatic hydrocarbons, or other known cancer-causing materials.

X − Data either not available or does not fill the criteria for classification
✓ − Data available to make classification

SECTION 12 Ecological information

Toxicity

GulfSea Synth Compressor Oil 46,68	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
1-dodecene, homopolymer, hydrogenated	LC50	96h	Fish	>1000mg/l	Not Available
	EC50	48h	Crustacea	>1000mg/l	Not Available
	NOEC(ECx)	504h	Crustacea	125mg/l	Not Available
Legend:	Ecotox databas		CHA Registered Substances - Ecotoxicologic C Aquatic Hazard Assessment Data 6. NITE (

May cause long-term adverse effects in the aquatic environment.

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Ingredient	Persistence: Water/Soil	Persistence: Air	
	No Data available for all ingredients	No Data available for all ingredients	
Bioaccumulative potentia	al		
Ingredient	Bioaccumulation		
	No Data available for all ingredients		
Mobility in soil			
Ingredient	Mobility		

SECTION 13 Disposal considerations

Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ **DO NOT** allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
 - Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
1-dodecene, homopolymer, hydrogenated	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
1-dodecene, homopolymer, hydrogenated	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

1-dodecene, homopolymer, hydrogenated is found on the following regulatory lists

Not Applicable

Additional Regulatory Information

Not Applicable

National Inventory Status

reactional involvery otacao	
National Inventory	Status
Australia - AIIC / Australia Non- Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (1-dodecene, homopolymer, hydrogenated)

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National Inventory	Status
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (1-dodecene, homopolymer, hydrogenated)
Japan - ENCS	No (1-dodecene, homopolymer, hydrogenated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (1-dodecene, homopolymer, hydrogenated)
Vietnam - NCI	Yes
Russia - FBEPH	No (1-dodecene, homopolymer, hydrogenated)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	27/09/2023
Initial Date	04/08/2023

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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